

ROLLS (1 OZ. EQ.) (PURCHASED)

MEAL COMPONENT CONTRIBUTION:

1 oz. eq. whole grain

NUMBER OF PORTIONS: 320 **SIZE OF PORTION:** 1 roll

RECIPE HACCP PROCESS: #2 - Same day service



WHOLE GRAINS

INGREDIENT	MEASURE (FOR 320 SERVINGS)
Roll, Whole Wheat, Frozen, 1 oz. eq., #1224	320 rolls

DIRECTIONS

1. Bake according to package directions.
2. Spray sheet pans with pan release spray and pan 80 (8 x 10) on each sheet pan.
3. Portion 1 roll per serving. Each portion provides of 1 oz. eq. whole grain.

NUTRIENTS PER SERVING

Calories	75	Dietary Fiber	1.50 g	Sodium	125.00 mg	Sat. Fat	0.00 g
Carbohydrates	13.50 g	Protein	3.00 g	Total Fat	0.00 g	Trans Fat	0.00 g