

# YEAST ROLLS



ENRICHED GRAIN

**MEAL COMPONENT CONTRIBUTION:**

2 oz. eq. enriched grains

**NUMBER OF PORTIONS:** 214 **SIZE OF PORTION:** 1 roll

**RECIPE HACCP PROCESS:** #2 - Same day service

INGREDIENT	MEASURE (FOR 214 SERVINGS)
Roll, Sweet, #1233	214 roll(s)

**DIRECTIONS**

1. Bake according to package directions. Spray sheet pan with pan release spray or line with parchment paper. Pan 60 (6 x 10) rolls on each sheet pan.
2. Portion 1 roll for serving. Each portion provides 2 oz. eq. enriched grains.

**NUTRIENTS PER SERVING**

Calories	160	Dietary Fiber	1.00 g	Sodium	125.00 mg	Sat. Fat	0.50 g
Carbohydrates	29.00 g	Protein	4.00 g	Total Fat	3.00 g	Trans Fat	0.00 g