

YEAST ROLLS



ENRICHED GRAIN

MEAL COMPONENT CONTRIBUTION:

2 oz. eq. enriched grains

NUMBER OF PORTIONS: 214 **SIZE OF PORTION:** 1 roll

RECIPE HACCP PROCESS: #2 - Same day service

INGREDIENT	MEASURE (FOR 214 SERVINGS)
Roll, Sweet, #1233	214 roll(s)

DIRECTIONS

1. Bake according to package directions. Spray sheet pan with pan release spray or line with parchment paper. Pan 60 (6 x 10) rolls on each sheet pan.
2. Portion 1 roll for serving. Each portion provides 2 oz. eq. enriched grains.

NUTRIENTS PER SERVING

Calories	160	Dietary Fiber	1.00 g	Sodium	125.00 mg	Sat. Fat	0.50 g
Carbohydrates	29.00 g	Protein	4.00 g	Total Fat	3.00 g	Trans Fat	0.00 g